

Screw Thread		1-1/8	1-1/4	1-3/8	1-1/2	1-3/4	2	2-1/4	2-1/2	2-3/4	3	3-1/4	3-1/2	3-3/4	4
	d	1.1250	1.2500	1.3750	1.5000	1.7500	2.0000	2.2500	2.5000	2.7500	3.0000	3.2500	3.5000	3.7500	4.0000
PP	UNC	7	7	6	6	5	4-1/2	4-1/2	4	4	4	4	4	4	4
	UNF	12	12	12	12	-	-	-	-	-	-	-	-	-	-
	8-UN	8	8	8	8	8	8	8	8	8	8	8	8	8	8
s	Nominal Size	1-13/16	2	2-3/16	2-3/8	2-3/4	3-1/8	3-1/2	3-7/8	4-1/4	4-5/8	5	5-3/8	5-3/4	6-1/8
	min	1.756	1.938	2.119	2.300	2.662	3.025	3.388	3.750	4.112	4.475	4.838	5.200	5.562	5.925
	max	1.812	2.000	2.188	2.375	2.750	3.125	3.500	3.875	4.250	4.625	5.000	5.375	5.750	6.125
e	min	2.002	2.209	2.416	2.622	3.035	3.449	3.862	4.275	4.688	5.102	5.515	5.928	6.341	6.755
	max	2.093	2.309	2.526	2.742	3.175	3.608	4.041	4.474	4.907	5.340	5.774	6.207	6.640	7.073
m	Nominal Size	1-1/8	1-1/4	1-3/8	1-1/2	1-3/4	2	2-1/4	2-1/2	2-3/4	3	3-1/4	3-1/2	3-3/4	4
	min	1.079	1.187	1.310	1.433	1.679	1.925	2.155	2.401	2.647	2.893	3.124	3.370	3.616	3.862
	max	1.155	1.282	1.409	1.536	1.790	2.044	2.298	2.552	2.806	3.060	3.314	3.568	3.822	4.076
m₁	Nominal Size	5/8	3/4	13/16	7/8	1	1-1/8	1-1/4	1-1/2	1-5/8	1-3/4	1-7/8	2	2-1/8	2-1/4
	min	0.579	0.687	0.747	0.808	0.929	1.050	1.155	1.401	1.522	1.643	1.748	1.870	1.990	2.112
	max	0.655	0.782	0.846	0.911	1.040	1.169	1.298	1.552	1.681	1.810	1.939	2.068	2.197	2.326