

Screw Thread		M8	M10	M12	(M14)	M16	M20	
d								
P	Pitch	Fine thread, 1	1.00	1.25	1.25	1.50	1.50	1.50
		Fine thread, 2	/	(1)	(1.5)	/	/	/
c	min	1.20	1.50	1.80	2.10	2.40	3.00	
d _a	max	8.75	10.80	13.00	15.10	17.30	21.60	
	min	8.00	10.00	12.00	14.00	16.00	20.00	
d _c	max	17.90	21.80	26.00	29.90	34.50	42.80	
d _w	min	15.80	19.60	23.80	27.60	31.90	39.90	
e	min	14.38	16.64	20.03	23.36	26.75	32.95	
m	max	8.00	10.00	12.00	14.00	16.00	20.00	
	min	7.64	9.64	11.57	13.30	15.30	18.70	
m _w	min	4.60	5.60	6.80	7.70	8.90	10.70	
s	max	13.00	15.00	18.00	21.00	24.00	30.00	
	min	12.73	14.73	17.73	20.67	23.67	29.16	
r	max	0.50	0.60	0.70	0.90	1.00	1.20	