

Screw Thread d		M5	M6	M8	M10	M12	(M14)	M16	M20
P	Pitch	0.80	1.00	1.25	1.50	1.75	2.00	2.00	2.50
c	min	1.00	1.10	1.20	1.50	1.80	2.10	2.40	3.00
d <sub>a</sub>	min	5.00	6.00	8.00	10.00	12.00	14.00	16.00	20.00
	max	5.75	6.75	8.75	10.80	13.00	15.10	17.30	21.60
d <sub>c</sub>	max	11.80	14.20	17.90	21.80	26.00	29.90	34.50	42.80
d <sub>w</sub>	min	9.80	12.20	15.80	19.60	23.80	27.60	31.90	39.90
e	min	8.79	11.05	14.38	17.77	20.03	23.36	26.75	32.95
m	max	5.00	6.00	8.00	10.00	12.00	14.00	16.00	20.00
	min	4.70	5.70	7.64	9.64	11.57	13.30	15.30	18.70
m <sub>w</sub>	min	2.50	3.10	4.60	5.90	6.80	7.70	8.90	10.70
s	max	8.00	10.00	13.00	16.00	18.00	21.00	24.00	30.00
	min	7.78	9.78	12.73	15.73	17.73	20.67	23.67	29.16
r	max	0.30	0.36	0.48	0.60	0.72	0.88	0.96	1.20