

| Thread Size | | | M8 | M10 | M12 | (M14) | M16 | M20 |
|----------------|--------------|---------------|-------|-------|-------|-------|-------|-------|
| d | | | | | | | | |
| P | Thread Pitch | Fine thread 1 | 1.00 | 1.25 | 1.25 | 1.50 | 1.50 | 1.50 |
| | | Fine thread 2 | - | 1.00 | 1.50 | - | - | - |
| c | min | | 1.20 | 1.50 | 1.80 | 2.10 | 2.40 | 3.00 |
| d _a | max | | 8.75 | 10.80 | 13.00 | 15.10 | 17.30 | 21.60 |
| | min | | 8.00 | 10.00 | 12.00 | 14.00 | 16.00 | 20.00 |
| d _c | max | | 17.90 | 21.80 | 26.00 | 29.90 | 34.50 | 42.80 |
| d _w | min | | 15.80 | 19.60 | 23.80 | 27.60 | 31.90 | 39.90 |
| e | min | | 14.38 | 17.77 | 20.03 | 23.36 | 26.75 | 32.95 |
| m | max | | 8.00 | 10.00 | 12.00 | 14.00 | 16.00 | 20.00 |
| | min | | 7.64 | 9.64 | 11.57 | 13.30 | 15.30 | 18.70 |
| m _w | min | | 4.60 | 5.60 | 6.80 | 7.70 | 8.90 | 10.70 |
| s | max | | 13.00 | 16.00 | 18.00 | 21.00 | 24.00 | 30.00 |
| | min | | 12.73 | 15.73 | 17.73 | 20.67 | 23.67 | 29.16 |
| r | max | | 0.50 | 0.60 | 0.70 | 0.90 | 1.00 | 1.20 |