

Thread Size d			M5	M6	M8	M10	M12	M14	M16
P	Coarse Thread Pitch		0.80	1.00	1.25	1.50	1.75	2.00	2.00
	Fine Thread Pitch		/	/	/	/	1.50	1.50	1.50
c	Nominal Size	±0.1	0.80	0.80	1.00	1.20	1.20	1.20	1.20
d _c	max		15.50	18.50	22.50	26.50	30.50	33.50	36.50
	min		14.50	17.50	21.50	25.50	29.50	32.50	35.50
e	min		8.20	10.60	13.60	16.90	19.40	22.40	25.00
	max		8.50	10.90	14.00	17.50	20.00	23.00	26.00
f	Nominal Size	±0.25	1.70	2.00	2.50	3.00	3.00	4.00	4.00
g	Nominal Size	±0.1	4.00	5.00	6.00	7.00	8.00	8.00	8.00
m	min		4.70	6.64	9.64	12.57	14.57	16.16	18.66
	max		5.00	7.00	10.00	13.00	15.00	17.00	19.50
s	max		8.00	10.00	13.00	16.00	18.00	21.00	24.00
	min		7.64	9.64	12.57	15.57	17.57	20.48	23.48
b	max=nominal size		2.20	2.70	2.70	2.95	3.20	3.45	3.70
	min		2.00	2.50	2.50	2.75	3.00	3.25	3.50
per 1000 units=kg			/	5.70	12.20	21.80	29.40	45.80	/