

Thread Size		M5	M6	M8	M10	M12	M14	M16	M20	
D										
P	Pitch	Coarse thread	0.80	1.00	1.25	1.50	1.75	2.00	2.00	2.50
		Fine thread 1	/	/	1.00	1.25	1.50	1.50	1.50	1.50
		Fine thread 2	/	/	/	(1.0)	(1.25)	/	/	/
c	min	1.00	1.10	1.20	1.50	1.80	2.10	2.40	3.00	
d _a	min	5.00	6.00	8.00	10.00	12.00	14.00	16.00	20.00	
	max	5.75	6.75	8.75	10.80	13.00	15.10	17.30	21.60	
d _c	max	11.80	14.20	17.90	21.80	26.00	29.90	34.50	42.80	
d _w	min	9.80	12.20	15.80	19.60	23.80	27.60	31.90	39.90	
e	min	8.79	11.05	14.38	16.64	20.03	23.36	26.75	32.95	
m	max	5.00	6.00	8.00	10.00	12.00	14.00	16.00	20.00	
	min	4.70	5.70	7.60	9.60	11.60	13.30	15.30	18.90	
m _w	min	2.20	3.10	4.50	5.50	6.70	7.80	9.00	11.10	
s	max=nominal size	8.00	10.00	13.00	15.00	18.00	21.00	24.00	30.00	
	min	7.78	9.78	12.73	14.73	17.73	20.67	23.67	29.67	
r	max	0.30	0.36	0.48	0.60	0.72	0.88	0.96	1.20	