

Thread Size d		M5	M6	M8	M10	M12	(M14)	M16	(M18)	M20	(M22)	M24	(M27)
P	Pitch	0.80	1.00	1.25	1.50	1.75	2.00	2.00	2.50	2.50	2.50	3.00	3.00
e	min	8.63	10.89	14.20	17.59	19.85	22.78	26.17	29.56	32.95	37.29	39.55	45.20
m	max	5.60	6.40	7.90	9.50	12.20	13.90	15.90	16.90	19.00	20.20	22.30	24.70
	min	4.40	4.90	6.40	8.00	10.40	12.10	14.10	15.10	16.90	18.10	20.20	22.60
m_w	min	3.50	3.70	5.10	6.40	8.30	9.70	11.30	12.10	13.50	14.50	16.20	18.10
s	max=nominal size	8.00	10.00	13.00	16.00	18.00	21.00	24.00	27.00	30.00	34.00	36.00	41.00
	min	7.64	9.64	12.57	15.57	17.57	20.16	23.16	26.16	29.16	33.00	35.00	40.00

Thread Size d		M30	(M33)	M36	(M39)	M42	(M45)	M48	(M52)	M56	(M60)	M64
P	Pitch	3.50	3.50	4.00	4.00	4.50	4.50	5.00	5.00	5.50	5.50	6.00
e	min	50.85	55.37	60.79	66.44	71.30	76.95	82.60	88.25	93.56	99.21	104.86
m	max	26.40	29.50	31.90	34.30	34.90	36.90	38.90	42.90	45.90	48.90	52.40
	min	24.30	27.40	29.40	31.80	32.40	34.40	36.40	40.40	43.40	46.40	49.40
m_w	min	19.40	21.90	23.20	25.40	25.90	27.50	29.10	32.30	34.70	37.10	39.50
s	max=nominal size	46.00	50.00	55.00	60.00	65.00	70.00	75.00	80.00	85.00	90.00	95.00
	min	45.00	49.00	53.80	58.80	63.10	68.10	73.10	78.10	82.80	87.80	92.80