

Thread Size D		M1.6	M2	M2.5	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24	M30	M36
<b>P</b>	Pitch	0.35	0.40	0.45	0.50	0.70	0.80	1.00	1.25	1.50	1.75	2.00	2.50	3.00	3.50	4.00
<b>c</b>	max	0.20	0.20	0.30	0.40	0.40	0.50	0.50	0.60	0.60	0.60	0.80	0.80	0.80	0.80	0.80
	min	0.10	0.10	0.10	0.15	0.15	0.15	0.15	0.15	0.15	0.15	0.20	0.20	0.20	0.20	0.20
<b>d<sub>a</sub></b>	max	1.84	2.30	2.90	3.45	4.60	5.75	6.75	8.75	10.80	13.00	17.30	21.60	25.90	32.40	38.90
	min	1.60	2.00	2.50	3.00	4.00	5.00	6.00	8.00	10.00	12.00	16.00	20.00	24.00	30.00	36.00
<b>d<sub>w</sub></b>	min	2.40	3.10	4.10	4.60	5.90	6.90	8.90	11.60	14.60	16.60	22.50	27.70	33.30	42.80	51.10
<b>e</b>	min	3.41	4.32	5.45	6.01	7.66	8.79	11.05	14.38	17.77	20.03	26.75	32.95	39.55	50.85	60.79
<b>m</b>	max	1.30	1.60	2.00	2.40	3.20	4.70	5.20	6.80	8.40	10.80	14.80	18.00	21.50	25.60	31.00
	min	1.05	1.35	1.75	2.15	2.90	4.40	4.90	6.44	8.04	10.37	14.10	16.90	20.20	24.30	29.40
<b>m<sub>w</sub></b>	min	0.80	1.10	1.40	1.70	2.30	3.50	3.90	5.20	6.40	8.30	11.30	13.50	16.20	19.40	23.50
<b>s</b>	max=nominal size	3.20	4.00	5.00	5.50	7.00	8.00	10.00	13.00	16.00	18.00	24.00	30.00	36.00	46.00	55.00
	min	3.02	3.82	4.82	5.32	6.78	7.78	9.78	12.73	15.73	17.73	23.67	29.16	35.00	45.00	53.80

Thread Size		M42	M48	M56	M64	(M3.5)	(M14)	(M18)	(M22)	(M27)	(M33)	(M39)	(M45)	(M52)	(M60)
D		M42	M48	M56	M64	(M3.5)	(M14)	(M18)	(M22)	(M27)	(M33)	(M39)	(M45)	(M52)	(M60)
<b>P</b>	Pitch	4.50	5.00	5.50	6.00	0.60	2.00	2.50	2.50	3.00	3.50	4.00	4.50	5.00	5.50
<b>c</b>	max	1.00	1.00	1.00	1.00	0.40	0.60	0.80	0.80	0.80	0.80	1.00	1.00	1.00	1.00
	min	0.30	0.30	0.30	0.30	0.15	0.15	0.20	0.20	0.20	0.20	0.30	0.30	0.30	0.30
<b>d<sub>a</sub></b>	max	45.40	51.80	60.50	69.10	4.00	15.10	19.50	23.70	29.10	35.60	42.10	48.60	56.20	64.80
	min	42.00	48.00	56.00	64.00	3.50	14.00	18.00	22.00	27.00	33.00	39.00	45.00	52.00	60.00
<b>d<sub>w</sub></b>	min	60.00	69.50	78.70	88.20	5.00	19.60	24.90	31.40	38.00	46.60	55.90	64.70	74.20	83.40
<b>e</b>	min	71.30	82.60	93.56	104.86	6.58	23.36	29.56	37.29	45.20	55.37	66.44	76.95	88.25	99.21
<b>m</b>	max	34.00	38.00	45.00	51.00	2.80	12.80	15.80	19.40	23.80	28.70	33.40	36.00	42.00	48.00
	min	32.40	36.40	43.40	49.10	2.55	12.10	15.10	18.10	22.50	27.40	31.80	34.40	40.40	46.40
<b>m<sub>w</sub></b>	min	25.90	29.10	34.70	39.30	2.00	9.70	12.10	14.50	18.00	21.90	25.40	27.50	32.30	37.10
<b>s</b>	max=nominal size	65.00	75.00	85.00	95.00	6.00	21.00	27.00	34.00	41.00	50.00	60.00	70.00	80.00	90.00
	min	63.10	73.10	82.80	92.80	5.82	20.67	26.16	33.00	40.00	49.00	58.80	68.10	78.10	87.80