

Thread Size d			M8	M10	M12	(M14)	M16	(M18)	M20	(M22)	M24	(M27)	M30
P	Pitch	Fine thread -1	1.00	1.00	1.50	1.50	1.50	1.50	1.50	1.50	2.00	2.00	2.00
		Fine thread -2	-	-1.25	-1.25	-	-	-	-2.00	-	-	-	-
c	max		0.60	0.60	0.60	0.60	0.80	0.80	0.80	0.80	0.80	0.80	0.80
	min		0.15	0.15	0.15	0.15	0.20	0.20	0.20	0.20	0.20	0.20	0.20
d _a	min		8.00	10.00	12.00	14.00	16.00	18.00	20.00	22.00	24.00	27.00	30.00
	max		8.75	10.80	13.00	15.10	17.30	19.50	21.60	23.70	25.90	29.10	32.40
d _w	min		11.63	14.63	16.63	19.64	22.49	24.85	27.70	31.35	33.25	38.00	42.75
e	min		14.38	17.77	20.03	23.36	26.75	29.56	32.95	37.29	39.55	45.20	50.85
m	max		6.80	8.40	10.80	12.80	14.80	15.80	18.00	19.40	21.50	23.80	25.60
	min		6.44	8.04	10.37	12.10	14.10	15.10	16.90	18.10	20.20	22.50	24.30
m ₁	min		5.15	6.43	8.30	9.68	11.28	12.08	13.52	14.48	16.16	18.00	19.44
m ₂	min		4.51	5.63	7.26	8.47	9.87	10.57	11.83	12.67	14.14	15.75	17.01
s	max=nominal size		13.00	16.00	18.00	21.00	24.00	27.00	30.00	34.00	36.00	41.00	46.00
	min		12.73	15.73	17.73	20.67	23.67	26.16	29.16	33.00	35.00	40.00	45.00

Thread Size d			(M33)	M36	(M39)	M42	(M45)	M48	(M52)	M56	(M60)	M64
P	Pitch	Fine thread -1	2.00	3.00	3.00	3.00	3.00	3.00	4.00	4.00	4.00	4.00
		Fine thread -2	-	-	-	-	-	-	-	-	-	-
c	max		0.80	0.80	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
	min		0.20	0.20	0.30	0.30	0.30	0.30	0.30	0.30	0.30	0.30
d _a	min		33.00	36.00	39.00	42.00	45.00	48.00	52.00	56.00	60.00	64.00
	max		35.60	38.90	42.10	45.40	48.60	51.80	56.20	60.50	64.80	69.10
d _w	min		46.55	51.11	55.86	59.95	64.70	69.45	74.20	78.66	83.41	88.16
e	min		55.37	60.79	66.44	71.30	76.95	82.60	88.25	93.56	99.21	104.86
m	max		28.70	31.00	33.40	34.00	36.00	38.00	42.00	45.00	48.00	51.00
	min		27.40	29.40	31.80	32.40	34.40	36.40	40.40	43.40	46.40	49.10
m ₁	min		21.92	23.52	25.44	25.92	27.52	29.12	32.32	34.72	37.12	39.28
m ₂	min		19.18	20.58	22.26	22.68	24.08	25.48	28.28	30.38	32.48	34.37
s	max=nominal size		50.00	55.00	60.00	65.00	70.00	75.00	80.00	85.00	90.00	95.00
	min		49.00	53.80	58.80	63.10	68.10	73.10	78.10	82.80	87.80	92.80