

Thread Size d		M6	M8	M10	M12	M16	M20	M24	M30	M36	M42	M48
P	Pitch	1	1	2	2	2	3	3	4	4	5	5
d <sub>1</sub>	h14	7	9	12	14	18	22	26	32	38	44	52
d <sub>a</sub>	max	7	9	11	13	17	21	25	31	37	43	50
e	min	11.05	14.38	17.77	20.03	26.75	33.53	39.98	51.28	61.31	72.61	83.91
m	Nominal Size (js15)	9	12	15	18	24	30	36	45	54	63	72
	max	9.29	12.35	15.35	18.35	24.42	30.42	36.50	45.50	54.60	63.60	72.60
	min	8.71	11.65	14.65	17.65	23.58	29.58	35.50	44.50	53.40	62.40	71.40
r <sub>1</sub> ②		9	11	15	17	22	27	32	41	50	58	67
s ①	max=nominal size	10	13	16	18	24	30	36	46	55	65	75
	min	9.78	12.73	15.73	17.73	23.67	29.67	35.38	45.38	54.26	64.26	74.26
per 1000 units ≈ kg		4	9	17	24	57	107	187	395	679	1140	1780

①, Tolerance: 10~30 (h13), 36~75 (h14).

②, Subject to general tolerances as in ISO 2768-1, class m.