

Screw Thread		M8	M10	(M10)	M12	(M12)	(M14)	M16	(M18)	M20	(M20)	(M22)	M24
P	Pitch	1.0	1.0	1.3	1.5	1.3	1.5	1.5	1.5	1.5	2.0	1.5	2.0
k	max	4.0	5.0	5.0	6.0	6.0	7.0	8.0	9.0	10.0	10.0	11.0	12.0
	min	3.7	4.7	4.7	5.7	5.7	6.4	7.4	8.4	9.1	9.1	9.9	10.9
s	max=nominal size	13.0	16.0	16.0	18.0	18.0	21.0	24.0	27.0	30.0	30.0	34.0	36.0
	min	12.73	15.73	15.73	17.73	17.73	20.67	23.67	26.16	29.16	29.16	33.00	35.00

Screw Thread		(M27)	M30	(M33)	M36	(M39)	M42	(M45)	M48	(M52)	M56	(M60)	M64
P	Pitch	2.0	2.0	2.0	3.0	3.0	3.0	3.0	3.0	4.0	4.0	4.0	4.0
k	max	13.5	15.0	16.5	18.0	19.5	21.0	22.5	24.0	26.0	28.0	30.0	32.0
	min	12.4	13.9	15.4	16.9	18.2	19.7	21.2	22.7	24.7	26.7	28.7	30.4
s	max=nominal size	41.0	46.0	50.0	55.0	60.0	65.0	70.0	75.0	80.0	85.0	90.0	95.0
	min	40.00	45.00	49.00	53.80	58.80	63.10	68.10	73.10	78.10	82.80	87.80	92.80