

Thread Size D		M1.6	M2	M2.5	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24	M30	M36
P	Pitch	0.35	0.40	0.45	0.50	0.70	0.80	1.00	1.25	1.50	1.75	2.00	2.50	3.00	3.50	4.00
d_a	max	1.84	2.30	2.90	3.45	4.60	5.75	6.75	8.75	10.80	13.00	17.30	21.60	25.90	32.40	38.90
	min	1.60	2.00	2.50	3.00	4.00	5.00	6.00	8.00	10.00	12.00	16.00	20.00	24.00	30.00	36.00
d_w	min	2.40	3.10	4.10	4.60	5.90	6.90	8.90	11.60	14.60	16.60	22.50	27.70	33.20	42.80	51.10
e	min	3.41	4.32	5.45	6.01	7.66	8.79	11.05	14.38	17.77	20.03	26.75	32.95	39.55	50.85	60.79
m	max	1.00	1.20	1.60	1.80	2.20	2.70	3.20	4.00	5.00	6.00	8.00	10.00	12.00	15.00	18.00
	min	0.75	0.95	1.35	1.55	1.95	2.45	2.90	3.70	4.70	5.70	7.42	9.10	10.90	13.90	16.90
m_w	min	0.60	0.80	1.10	1.20	1.60	2.00	2.30	3.00	3.80	4.60	5.90	7.30	8.70	11.10	13.50
s	max=nominal size	3.20	4.00	5.00	5.50	7.00	8.00	10.00	13.00	16.00	18.00	24.00	30.00	36.00	46.00	55.00
	min	3.02	3.82	4.82	5.32	6.78	7.78	9.78	12.73	15.73	17.73	23.67	29.16	35.00	45.00	53.80

Thread Size D		M42	M48	M56	M64	(M3.5)	(M14)	(M18)	(M22)	(M27)	(M33)	(M39)	(M45)	(M52)	(M60)
P	Pitch	4.50	5.00	5.50	6.00	0.60	2.00	2.50	2.50	3.00	3.50	4.00	4.50	5.00	5.50
d_a	max	45.40	51.80	60.50	69.10	4.00	15.10	19.50	23.70	29.20	35.60	42.10	48.60	56.20	64.80
	min	42.00	48.00	56.00	64.00	3.50	14.00	18.00	22.00	27.00	33.00	39.00	45.00	52.00	60.00
d_w	min	60.00	69.50	78.70	88.20	5.10	19.60	24.90	31.40	38.00	46.60	55.90	64.70	74.20	83.40
e	min	71.30	82.60	93.56	104.86	6.58	23.36	29.56	37.29	45.20	55.37	66.44	76.95	88.25	99.21
m	max	21.00	24.00	28.00	32.00	2.00	7.00	9.00	11.00	13.50	16.50	19.50	22.50	26.00	30.00
	min	19.70	22.70	26.70	30.40	1.75	6.42	8.42	9.90	12.40	15.40	18.20	21.20	24.70	28.70
m_w	min	15.80	18.20	21.40	24.30	1.40	5.10	6.70	7.90	9.90	12.30	14.60	17.00	19.80	23.00
s	max=nominal size	65.00	75.00	85.00	95.00	6.00	21.00	27.00	34.00	41.00	50.00	60.00	70.00	80.00	90.00
	min	63.10	73.10	82.80	92.80	5.82	20.67	26.16	33.00	40.00	49.00	58.80	68.10	78.10	87.80