

Thread Size d			M1.6	M2	M2.5	M3	(M3.5)	M4	M5	M6	M8	M10
P	Pitch	Coarse thread	0.35	0.40	0.45	0.50	0.60	0.70	0.80	1.00	1.25	1.50
		Fine thread	/	/	/	/	/	/	/	/	1.00	1.00
e	min		3.28	4.18	5.31	5.87	6.44	7.50	8.63	10.89	14.20	18.72
m	max=nominal size		1.00	1.20	1.60	1.80	2.00	2.20	2.70	3.20	4.00	5.00
	min		0.60	0.80	1.20	1.40	1.60	1.80	2.30	2.72	3.52	4.52
s	max=nominal size		3.20	4.00	5.00	5.50	6.00	7.00	8.00	10.00	13.00	17.00
	min		2.90	3.70	4.70	5.20	5.70	6.64	7.64	9.64	12.57	16.57
per 1000 units ≈ kg			0.06	0.11	0.22	0.29	0.37	0.57	0.83	1.60	3.20	7.20