

Thread Size			1/2	5/8	3/4	7/8	1	1-1/8	1-1/4
PP	UNC		13	11	10	9	8	7	7
s	max		0.875	1.062	1.25	1.438	1.625	1.812	2
	min		0.85	1.031	1.212	1.394	1.575	1.756	1.938
e	max		1.01	1.227	1.443	1.66	1.876	2.093	2.309
	min		0.969	1.175	1.383	1.589	1.796	2.002	2.209
k	max		0.323	0.403	0.483	0.563	0.627	0.718	0.813
	min		0.302	0.378	0.455	0.531	0.591	0.658	0.749
ds	max		0.515	0.642	0.768	0.895	1.022	1.149	1.277
	min		0.482	0.605	0.729	0.852	0.976	1.098	1.223
b	Thread Length	Ref.	1	1.25	1.38	1.5	1.75	2	2
z	Ref.		0.5	0.6	0.65	0.72	0.8	0.9	1
s₁	Ref.		0.32	0.43	0.53	0.61	0.7	0.8	0.9