

Thread Size		M12	M14	M14	M14	M18
d		×1.5	×1.5	×1.5	×1.5	×1.5
d ₁	Nominal Size	22.5	26	26	24	29
	max	24	27.5	27.5	25.5	30.5
	min	22	25.5	25.5	23.5	28.5
h	Nominal Size	18	20	20	18	25
	max	19	21	21	19	26
	min	17.5	19.5	19.5	17.5	24.5
c	Nominal Size	7.5	8	8	6	8
	max	8	8.5	8.5	6.5	8.5
	min	7	7.5	7.5	5.5	7.5
L	Nominal Size	21	27.5	24	18	25
	max	21.5	28	24.5	18.5	25.5
	min	20.5	27	23.5	17.5	24.5
SR	max=nominal size	12	13	14	14	16
	min	11.8	12.8	13.8	13.8	15.8
s	max=nominal size	17	17	19	19	24
	min	16.73	16.73	18.67	18.67	23.67
e	min	3	3	3	3	3
per 1000 units≈kg		56	62	77	63	143