

Thread Size d		M12	M14	M18	M20	M22
P	pitch	1.5	1.5	1.5	1.5	1.5
d _s	max=nominal size	/	/	15.5	17.5	19.5
	min	/	/	15.2	17.2	19.2
L ₁	Nominal Size	/	/	34	38	43
	max	/	/	34.5	38.5	43.5
	min	/	/	33.5	37.5	42.5
L ₂	Nominal Size	/	/	42	47	55
	max	/	/	42.5	47.5	55.5
	min	/	/	41.5	46.5	54.5
L ₃	min	/	/	28	29	32
L ₄	min	/	/	29	34	38
r ₂	max=nominal size	/	/	15.5	17.5	17.5
	min	/	/	15.4	17.4	17.4