

Thread Size			M5	M6	M8	M10	M12	M14	M16	M18	M20
d											
P	Pitch	Coarse thread	0.8	1	1.25	1.5	1.75	2	2	2.5	2.5
		Fine thread-1	-	-	1	1.25	1.5	1.5	1.5	2	2
		Fine thread-2	-	-	-	1	1.25	-	-	1.5	1.5
c ₁	max		1.7	2	2.9	3.9	4.4	5.4	5.8	6.4	6.9
	min		1.45	1.75	2.65	3.6	4.1	5.1	5.5	6	6.5
d _c	max=nominal size		11.8	14.2	17.9	21.8	26	29.9	34.5	38.6	42.8
d _s	max		5	6	8	10	12	14	16	18	20
	min		4.82	5.82	7.78	9.78	11.73	13.73	15.73	17.73	19.67
d _t	Nominal Size		7.3	9.2	10.95	12.65	16.4	18.15	21.85	25.4	28.9
d _k	max		7.8	9.75	11.55	13.3	17.1	18.9	22.7	26.3	29.9
	min		7.5	9.4	11.15	12.9	16.7	18.45	22.15	25.7	29.3
d _w	min		9.8	12.2	15.8	19.6	23.8	27.6	31.9	35.9	39.9
h	max		0.9	0.9	0.9	1.3	1.3	1.3	1.3	1.4	1.4
k	max=nominal size		6.5	7.5	10	12	14	16	19	21.5	24
	min		6.25	7.25	9.75	11.75	13.75	15.75	18.75	21.25	23.75
k ₁	min		1.8	2	3.1	3.7	3.9	4.5	6.1	7.1	8.7
r	min		0.2	0.25	0.4	0.4	0.6	0.6	0.6	0.6	0.8