

Thread Size d		M6	M8	M10	M12	M16	M20	M24
P	Pitch	1	1.25	1.5	1.75	2	2.5	3
b	L≤125	18	22	26	30	38	46	54
	125<L≤200	24	28	32	36	44	52	60
	L>200	/	41	45	49	57	65	73
dk	max	12.55	16.55	19.65	24.65	32.8	32.8	38.8
	min	11.45	15.45	18.35	23.35	31.2	31.2	37.2
s	max	2.5	3	3.2	3.6	4.2	5.4	6.6
	min	2.1	2.6	2.72	3.12	3.72	4.92	6.02
k	max	4	5	5.5	7	9	11.5	13
α	min	90°	90°	90°	90°	90°	60°	60°
	max	95°	95°	95°	95°	95°	65°	65°
i	min	2.8	3.5	4.2	5.7	7.5	5.7	6.7