

Thread Size d		M5	M6	M8	M10	M12	M16	M16	M20	M20	M24	
							SW16	SW17	SW21	SW22		
<b>P</b>	Pitch		0.8	1	1.25	1.5	1.75	2	2	2.5	2.5	3
<b>b</b>	+2P, 0	L ≤ 125	16	18	22	26	30	38	38	46	46	54
		L > 125	-	-	-	32	36	44	44	52	52	60
<b>c</b>	Nominal Size		2	2	2	3	3	4	4	5	5	6
	min		1.88	1.88	1.88	2.88	2.88	3.85	3.85	4.85	4.85	5.85
	max		2.12	2.12	2.12	3.12	3.12	4.15	4.15	5.15	5.15	6.15
<b>da</b>	max		5.7	6.8	9.2	11.2	13.7	17.7	17.7	22.4	22.4	26.4
<b>dc</b>	max=nominal size		9.5	10.5	13.5	16.5	19.5	25	25	31	31	36
	min		8.92	9.8	12.8	15.8	18.66	24.16	24.16	30	30	35
<b>ds</b>	max=nominal size		5	6	8	10	12	16	16	20	20	24
	min		4.82	5.82	7.78	9.78	11.73	15.73	15.73	19.67	19.67	23.67
<b>e</b>	max=nominal size		6.5	8	10	13	17	21	22	27	28	32
	min		5.92	7.42	9.42	12.3	16.3	20.16	21.16	26.16	27.16	31
<b>k</b>	Nominal Size		7	8	10	13	15	20	20	25	25	28
	min		6.82	7.82	9.82	12.78	14.78	19.74	19.74	24.74	24.74	27.74
	max		7.18	8.18	10.18	13.22	15.22	20.26	20.26	25.26	25.26	28.26
<b>k1</b>	min		3.4	4.1	5.5	6.9	8.3	11.1	11.1	13.8	13.8	15.2
<b>r</b>	min		0.2	0.25	0.4	0.4	0.6	0.6	0.6	0.8	0.8	0.8
<b>s</b>	max=nominal size		5	6	8	10	13	16	17	21	22	24
	min		4.82	5.82	7.78	9.78	12.73	15.73	16.73	20.67	21.67	23.67
<b>x</b>	max		2	2.5	3.2	3.8	4.3	5	5	6.3	6.3	7.5