

Thread Size d		M12	M16	M20	M22	M24	M27	M30	M36
<b>P</b>	Pitch	1.75	2	2.5	2.5	3	3	3.5	4
<b>ds</b>	max	12.7	16.7	20.84	22.84	24.84	27.84	30.84	37
	min	11.3	15.3	19.16	21.16	23.16	26.16	29.16	35
<b>s</b>	max	21	27	34	36	41	46	50	60
	min	20.16	26.16	33	35	40	45	49	58.8
<b>e</b>	max	24.25	31.18	39.26	41.57	47.34	53.12	57.74	69.28
	min	22.78	29.56	37.29	39.55	45.2	50.85	55.37	66.44
<b>k</b>	max	7.95	10.75	13.4	14.9	15.9	17.9	19.75	23.55
	min	7.05	9.25	11.6	13.1	14.1	16.1	17.65	21.45
<b>r</b>	min	0.6	0.6	0.8	0.8	1	1.2	1.2	1.5
<b>b</b>	Ref.	25	31	36	38	41	44	49	56