

Thread Size d		M5	M6	M8	M10	M12	(M14)	M16	M20
P	Pitch	0.8	1	1.25	1.5	1.75	2	2	2.5
b	L≤125	16	18	22	26	30	34	38	46
	125<L≤200	/	/	28	32	36	40	44	52
	L>200	/	/	/	/	/	/	57	65
d _c	max	11.8	14.2	18	22.3	26.6	30.5	35	43
d _s	max	5	6	8	10	12	14	16	20
	min	4.82	5.82	7.78	9.78	11.73	13.73	15.73	19.67
e	min	8.71	10.95	14.26	17.62	19.86	23.15	26.51	33.23
k	max	5.8	6.6	8.1	10.4	11.8	13.7	15.4	18.9
s	max	8	10	13	16	18	21	24	30
	min	7.78	9.78	12.73	15.73	17.73	20.67	23.67	29.67
c	min	1	1.1	1.2	1.5	1.8	2.1	2.4	3