

Thread Size d		M5	M6	M8	M10	M12	M14	M16
P	Thread Pitch	0.8	1	1.25	1.5	1.75	2	2
d_s	max	5	6	8	10	12	14	16
	min	4.82	5.82	7.78	9.78	11.73	13.73	15.73
s	max	7	8	10	13	15	18	21
	min	6.64	7.64	9.64	12.57	14.57	17.57	20.16
e	max	8.08	9.24	11.55	15.01	17.32	20.78	24.25
	min	7.44	8.56	10.8	14.08	16.32	19.68	22.58
d_c	max	11.4	13.6	17	20.8	24.7	28.6	32.8
c	min	1	1.1	1.2	1.5	1.8	2.1	2.4
k	max	5.6	6.9	8.5	9.7	12.1	12.9	15.2
b	L ≤ 125	16	18	22	26	30	34	38
	125 < L ≤ 200	22	24	28	32	36	40	44
	L > 200	35	37	41	45	49	53	57