

Thread Size d		M5	M6	M8	M10	M12	M14	M16	M20
P	Thread Pitch	0.8	1	1.25	1.5	1.75	2	2	2.5
d_s	max	5	6	8	10	12	14	16	20
	min	4.82	5.82	7.78	9.78	11.73	13.73	15.73	19.67
s	max	8	10	13	15	18	21	24	30
	min	7.64	9.64	12.57	14.57	17.57	20.16	23.16	29.16
e	max	9.24	11.55	15.01	17.32	20.78	24.25	27.71	34.64
	min	8.56	10.8	14.08	16.32	19.68	22.58	25.94	32.66
d_c	max	11.8	14.2	18	22.3	26.6	30.5	35	43
c	min	1	1.1	1.2	1.5	1.8	2.1	2.4	3
k	max	5.8	6.6	8.1	10.4	11.8	13.7	15.4	18.9
b	L ≤ 125	16	18	22	26	30	34	38	46
	125 < L ≤ 200	22	24	28	32	36	40	44	52
	L > 200	35	37	41	45	49	53	57	65