

Thread Size		MJ5	MJ6	MJ7	MJ8	MJ10	MJ12
d							
<b>P</b>	Pitch	0.8	1	1	1	1.25	1.25
Thread Tolerance		4h6h	4h6h	4h6h	4h6h	4h6h	4h6h
<b>ds</b>	Nominal Size	4.48	5.35	6.35	7.35	9.19	11.19
	max	4.61	5.48	6.48	7.48	9.32	11.32
	min	4.35	5.22	6.22	7.22	9.06	11.06
<b>e</b>	min	9.8	12	13.2	15.5	18.9	21.1
<b>G</b>	min	8.4	10.3	11.3	13.3	16.3	18.3
<b>h</b>	max=nominal size	0.5	0.5	0.5	0.6	0.6	0.6
	min	0.2	0.2	0.2	0.3	0.3	0.3
<b>k</b>	max=nominal size	3	3.5	4	4.5	5	6
	min	2.7	3.2	3.7	4.2	4.7	5.7
<b>d1</b>	Nominal Size	3.4	4.2	5.2	6.2	7.9	9.8
	max	3.9	4.7	5.7	6.7	8.4	10.3
	min	2.9	3.7	4.7	5.7	7.4	9.3
<b>r</b>	max	0.5	0.7	0.7	0.7	0.8	0.9
	min	0.3	0.5	0.5	0.5	0.6	0.6
<b>s</b>	max=nominal size (h13)	9	11	12	14	17	19
	min	8.78	10.73	11.73	13.73	16.73	18.67