Thread Size d		MJ4 ×0.7	MJ5 ×0.8	MJ6 ×1	MJ8 ×1	MJ10 ×1.25	MJ12 ×1.25	MJ14 ×1.5	MJ16 ×1.5	MJ18 ×1.5	MJ20 ×1.5
Code		4	5	6	8	10	12	14	16	18	20
c	max	0.5	0.5	0.5	0.5	0.6	0.6	0.6	0.6	0.6	0.6
	min	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.3	0.3	0.3
c2		/	1.35	1.6	2.1	2.35	2.85	3.35	3.85	4.35	4.85
d4	min=nominal size	/	1	1.4	1.4	1.6	1.6	1.6	1.6	1.6	1.6
	max	/	1.14	1.54	1.54	1.74	1.74	1.74	1.74	1.74	1.74
d5	min=nominal size	1.1	1.5	1.5	1.9	2.4	2.4	3	3	3.8	3.8
	max	1.24	1.64	1.64	2.04	2.54	2.54	3.14	3.14	3.98	3.98
e	min	7.6	8.7	10.9	14.3	18.9	21.1	24.5	26.8	30.2	33.6
k	max	2.5	3	3.5	4.5	5	6	7	8	9	10
	min	2.2	2.7	3.2	4.2	4.7	5.7	6.7	7.7	8.7	9.7
L2	±0.3	L+7.5	L+9	L+10	L+11.5	L+14.5	L+16	L+19	L+20.5	L+22.5	L+24.5
L3		L+5	L+6	L+7	L+7.5	L+9	L+10	L+12	L+13	L+14.5	L+15
r	max	0.4	0.5	0.7	0.7	0.8	0.9	1.1	1.1	1.3	1.3
	min	0.2	0.3	0.5	0.5	0.6	0.6	0.8	0.8	1	1
s	max=nominal size	7	8	10	13	17	19	22	24	27	30
	min	6.85	7.85	9.78	12.73	16.73	18.67	21.67	23.67	26.67	29.67