

Nominal Diameter		4	5	6	8	10	12	14	16	18	20
d1	Nominal Size	4	5	6	8	10	12	14	16	18	20
	max	3.99	4.99	5.99	7.987	9.987	11.984	13.984	15.984	17.984	19.98
	min	3.978	4.978	5.978	7.972	9.972	11.966	13.966	15.966	17.966	19.959
c1	max	0.5	0.5	0.5	0.5	0.6	0.6	0.6	0.6	0.6	0.6
	min	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.3	0.3	0.3
c2		/	1.35	1.6	2.1	2.35	2.85	3.35	3.85	4.35	4.85
C3		/	3.25	4.1	5.35	7.1	7.9	9.2	10.05	11.3	12.6
d		MJ4×0.7	MJ5×0.8	MJ6×1	MJ8×1	MJ10×1.25	MJ12×1.25	MJ14×1.5	MJ16×1.5	MJ18×1.5	MJ20×1.5
d3	min	6.4	7.4	9.3	12.2	16	18	21	23	26	29
d4	min=nominal size	/	1.4	1.4	1.6	1.6	1.6	1.6	1.6	1.6	1.6
	max	-	1.54	1.54	1.74	1.74	1.74	1.74	1.74	1.74	1.74
d5	min=nominal size	1.1	1.5	1.5	1.9	2.4	2.4	3	3	3.8	3.8
	max	1.24	1.64	1.64	2.04	2.54	2.54	3.14	3.14	3.98	3.98
e	min	7.6	8.7	10.9	14.3	18.9	21.1	24.5	26.8	30.2	33.6
k	max	2.5	3	3.5	4.5	5	6	7	8	9	10
	min	2.2	2.7	3.2	4.2	4.7	5.7	6.7	7.7	8.7	9.7
L2	±0.3	L+7.5	L+9	L+10	L+11.5	L+14.5	L+16	L+19	L+20.5	L+22.5	L+24.5
L3		L+5	L+6	L+7	L+7.5	L+9	L+10	L+12	L+13	L+14.5	L+15
r	max	0.4	0.5	0.7	0.7	0.7	0.8	0.9	1.1	1.1	1.3
	min	0.2	0.3	0.5	0.5	0.6	0.6	0.8	0.8	1	1
s	max=nominal size	7	8	10	13	17	19	22	24	27	30
	min	6.85	7.85	9.78	12.73	16.73	18.67	21.67	23.67	26.67	29.67