

Screw Thread		M5	M6	M8	M10	M12	M14	M16
d								
P		0.8	1	1.25	1.5	1.75	2	2
b		8	10	12	15	18	20	24
ds	max	3.5	4.5	5.5	7	9	11	12
	min	3.32	4.32	5.32	6.78	8.78	10.73	11.73
k	Nominal Size	3.5	4	5.3	6.4	7.5	8.8	10
	max	3.65	4.15	5.45	6.58	7.68	8.98	10.18
	min	3.35	3.85	5.15	6.22	7.32	8.62	9.82
s	max	8	10	13	16	18	21	24
	min	7.78	9.78	12.73	15.73	17.73	20.67	23.67